Further Down the Supply Chain

THE CORN INDUSTRY'S **COMMITMENT TO SUSTAINABILITY**

Ethanol Focus

Corn production has made great strides in sustainability while increasing productivity over the last several decades. While the focus at the front of the supply chain is on continuous improvement for farmers, the same can be seen for those downstream in bioethanol, where innovation from the corn industry continues to be introduced.

Between 1980 and 2015, corn farmers have:



REDUCED SOIL LOSS PER ACRE BY



IMPROVED IRRIGATION EFFICIENCIES, LEADING TO PER BUSHEL **DECLINES IN IRRIGATION** WATER USE OF



DECREASED THE AMOUNT OF LAND REQUIRED TO PRODUCE A BUSHEL OF CORN BY



IMPROVED ENERGY USE EFFICIENCY PER BUSHEL BY



REDUCED GREENHOUSE GAS (GHG) EMISSIONS PER BUSHEL BY

58% 46% 41% 41% 31%

Source: Field to Market Indicators Report, 2016

WHY CORN IN FUEL?

The versatility in corn is highlighted through the bioethanol industry, showcasing two important roles corn can play at the same time.

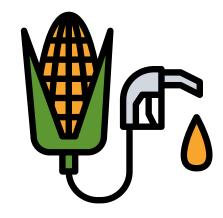
High-Octane, Low Carbon Fuel

Did you know ethanol reduces Green House Gas (GHG) emissions when compared to petroleum-based fuels?

GHG reductions of 44-52%²

Demonstrated commitment to continuous improvement: a 23%3 decrease in carbon intensity in 15 years.

Unlocks increase vehicle efficiency through higher-octane fuels, improving mpg and further reducing GHG.



Feed

Ethanol also produces distiller's dried grains with solubles for use in animal feed as a co-product of production, providing two purposes with one bushel of corn.

Various co-products serve as energy sources for beef, pork, poultry, aquaculture and pet food sectors.

Provides affordable, shelf-stability for feeds, allowing for transport and reduced waste.

Economic option for livestock, pets and aquaculture feeds with continued opportunities for efficiencies in production.

Field to Market: The Alliance for Sustainble Agriculture, 2016 ² U.S. Department of Energy's Argonne National Laboratory

³ 2021 Argonne National Laboratory, Biofuels, Bioproducts and Biorefining published by Society of Industrial Chemistry and John Wiley & Sons, Ltd.

INVESTING IN THE FUTURE

Compared to the petroleum industry, ethanol is still a young industry. Yet, the ethanol industry continues to be committed to evolution.

New technologies being adopted in the ethanol industry add previously untapped processing capabilities and reduce carbon intensity through greater efficiencies and carbon capture, utilization and storage (CCUS).

New capabilities allow ethanol plants to create customized DDGS to meet the nutritional needs of cattle, pork, poultry, pets and a broad range of aquaculture species.

This added technology helps reduce waste, while also meeting animal nutritional needs more efficiently, reducing their overall footprint at the same time.



Gevo operates a biorefinery in Luverne, Minnesota.

THE POWER OF AND

Corn's versatility adds to its availability and affordability making it a smart choice for food AND feed AND fuel AND biobased products. Corn processing continues to find efficiencies and reduce waste.

WHAT YOU GET FROM A BUSHEL OF CORN



OR



31 LBS.

OR



22 LBS.

PLA FIBER/
POLYMER



AVERAGE DRY-GRIND ETHANOL PROCESS

2.9 GALLONS

0.8 LBS.

15.2 LES DRIED

LBS.